### PRODUCT TECHNICAL DATA SHEET



# ZINK **NITROLAM**

## Rotogravure & Flexographic NC based ink for reverse & surface Printing(With additive)

#### **APPLICATION:**

Used For laminated pouches (coated polyster only), paper bags, shopping bags, chocolate wrappers, label printing etc

#### **SUBSTRATES:**

Treated PP & PE ,Pearl BOPP,Paper & Board ,BOPP/PET/PVC,Glassine ,Metalisedfilm(min treatment level 44 dynes/cm )

#### **KEY FEATURES:**

- · Excellent Printability & Resolubility.
- · High Color strength & high bond strength.
- Suitable for food packaging.
- · Low solvent retention/low odour.
- Suitable for speed upto 400 m/m

Note: For surface printing add 2-3 % slip additive to the ink & mix well.

#### **PROPERTIES:**

Ink adhesion **GOOD Rub Resistance** GOOD **Heat Resistance** 160-180 **Water Resistance GOOD** 

#### **SOLVENT SYSTEM:**

**Print Viscosity Gravure Flexographic** Viscosity (in sec B-4@30 C) 15-20 20-25

Reducer Ethyl Acetate/NPA-60:40

Retarder Ethoxy Propanal/Downal -PME(5-10 %as reqd)

Fast drying agent Ethyl Acetate/IPA-90:10

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### **LIGHT FASTNESS & PIGMENT**

Pigment	LightFastness
Process Yellow	4 - 5
Process Cyan	7 - 8
Process Magenta	4 - 5
Violet	5 - 6
Green	6 - 7
Transparent Orange	6 - 7
B/D Red	6 - 7
A/R Red	6 - 7
Black	6 - 7
White	7 -8

